Aggregate Optimization Chart

Production Gradation Report

PLANT #: P-32

Sample Date: 12/12/22

Dates Test Represents: 12/13/2022 through 12/19/2022

Concrete Grade: **S2M, 3500HP**

Contractor: _____

MDOT No.: _____

Agg. Class	Pit #	Source	Weight (SSD)	ft³	Specific Gravity	% Contribution
6AA	71-47	Presque Isle	1470	8.99	2.62	48.2
26A	71-47	Presque Isle	350	2.14	2.62	11.5
2NS	95-013	Smelter Bay	1230	7.44	2.65	40.3
		Total Wt	**3050**	**18.57**		100.0

<----- Verify this number is 100%

Sieve	6AA	26A	2NS	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	100.0	100.0	100.0	0.0	0.0
1.5"	100.0	100.0	100.0	100.0	0.0	0.0
1"	97.6	100.0	100.0	98.8	1.2	1.2
3/4"	82.6	100.0	100.0	91.6	7.2	8.4
1/2"	43.4	97.3	100.0	72.4	19.2	27.6
3/8"	27.6	82.8	100.0	63.1	9.3	36.9
#4	6.8	10.8	95.2	42.9	20.2	57.1
#8	3.0	3.1	83.2	35.4	7.6	64.6
#16	2.6	1.9	68.0	28.9	6.5	71.1
#30	2.5	1.6	49.2	21.2	7.7	78.8
#50	2.4	1.5	23.7	10.9	10.3	89.1
#100	2.2	1.4	6.4	3.8	7.1	96.2
LBW	1.9	1.2	1.1	1.5	2.3	98.5

*Maximum % Retained must be above the 3/8" sieve.
*Any two adjacent sieves must equal 10% except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 4% for each sieve except max., nom. max., #100 and #200 sieves.
*% Retained must be at least 8% for the 1" sieve when a 2" max. size (nom. Max. 1.5") aggregate is used.

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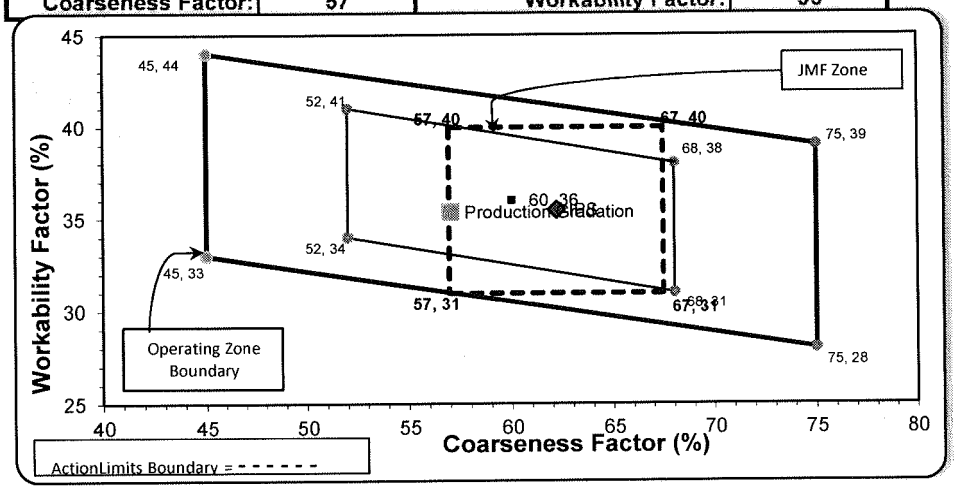
Production Gradation ◉ Batch Plant Gradations ○ Aggregate Supplier Gradations

Coarseness Factor:	57	Workability Factor:	35



Intial Production Sample (IPS)

Coarseness Factor:	62
Workability Factor:	35

Sieve	Cumulative % Passing	% Retained	Cumulative % Retained
2"	100.0	0.0	0.0
1.5"	100.0	0.0	0.0
1"	100.0	0.0	0.0
3/4"	94.0	6.0	6.0
1/2"	70.2	23.7	29.8
3/8"	59.9	10.4	40.1
#4	42.7	17.2	57.3
#8	35.5	7.2	64.5
#16	28.4	7.0	71.6
#30	19.2	9.2	80.8
#50	8.9	10.3	91.1
#100	3.1	5.9	96.9
LBW	1.4	1.7	98.6

PREPARED BY:
SM, LLC Technical Service

Approved By:

Edw. C. Levy Co.

JMT
8911 W. Jefferson
Detroit, 48209
(313) 429-2429

Plant 958-JMT

Product 1022-2NS GR - Smelter Bay

Period: 12/11/2022 - 12/17/2022

Name/Title Doug Storey / QC Technician

Report Date 12/17/2022

Procedure	Sieve/Test	Result	Unit	2NS GR Spec
	3/8" (9.5mm)	100.0	%	100-100
	#4 (4.75mm)	95.2	%	95-100
	#8 (2.36mm)	83.2	%	65-95
	#16 (1.18mm)	68.0	%	35-75
	#30 (.6mm)	49.2	%	20-55
	#50 (.3mm)	23.7	%	10-30
	#100 (.15mm)	6.4	%	0-10
	#200 (75µm)	1.4	%	
	FM	2.74		2.6-3
	Wash Loss (#200/75um)	1.1	%	0-3
	Total Moisture	5.5	%	

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Plant 958-JMT

Product 1067-26A Mod LS

Period: 12/11/2022 - 12/17/2022

Name/Title Doug Storey / QC Technician

Report Date 12/17/2022

Procedure	Sieve/Test	Result	Unit	26A Mod LS Spec
	2" (50mm)	100.0	%	
	1 1/2" (37.5mm)	100.0	%	
	1" (25mm)	100.0	%	
	3/4" (19mm)	100.0	%	100-100
	1/2" (12.5mm)	97.3	%	95-100
	3/8" (9.5mm)	82.8	%	60-95
	#4 (4.75mm)	10.8	%	5-30
	#8 (2.36mm)	3.1	%	0-12
	#16 (1.18mm)	1.9	%	
	#30 (.6mm)	1.6	%	
	#50 (.3mm)	1.5	%	
	#100 (.15mm)	1.4	%	
	#200 (75µm)	1.3	%	
	Wash Loss (#200/75um)	1.2	%	0-3
	Total Moisture	3.8	%	

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Plant 958-JMT

Product 1054-6AA LS PI

Period: 12/11/2022 - 12/17/2022

Name/Title Doug Storey / QC Technician

Report Date 12/17/2022

Procedure	Sieve/Test	Result	Unit	6AA LS PI Spec
	2" (50mm)	100.0	%	
	1 1/2" (37.5mm)	100.0	%	100-100
	1" (25mm)	99.2	%	95-100
	3/4" (19mm)	86.3	%	
	1/2" (12.5mm)	47.8	%	30-60
	3/8" (9.5mm)	26.7	%	
	#4 (4.75mm)	3.5	%	0-8
	#8 (2.36mm)	1.5	%	
	#16 (1.18mm)	1.3	%	
	#30 (.6mm)	1.2	%	
	#50 (.3mm)	1.2	%	
	#100 (.15mm)	1.2	%	
	#200 (75µm)	1.1	%	
	Wash Loss (#200/75um)	0.9	%	0-2
	Total Moisture	3.3	%	